

CONTENTS

SECTION 1 GENERAL

Group 1 Safety Hints	1-1
Group 2 Specifications	1-9

SECTION 2 STRUCTURE AND FUNCTION

Group 1 Pump Device	2-1
Group 2 Main Control Valve	2-7
Group 3 Swing Device	2-11
Group 4 Travel Device	2-21
Group 5 RCV Lever	2-27
Group 6 RCV pedal	2-30
Group 7 Brake pedal (valve)	2-31
Group 8 Gear box	2-33
Group 9 Steering valve	2-36
Group 10 Axle	2-39

SECTION 3 HYDRAULIC SYSTEM

Group 1 Hydraulic Circuit	3-1
Group 2 Main Circuit	3-2
Group 3 Pilot Circuit	3-5

SECTION 4 ELECTRICAL SYSTEM

Group 1 Component Location	4-1
Group 2 Monitoring system	4-3
Group 3 Electrical Circuit	4-31
Group 4 Electrical Component Specification	4-43
Group 5 Fault codes	4-41

SECTION 5 TROUBLESHOOTING

Group 1 Before Troubleshooting	5-1
Group 2 Hydraulic and Mechanical System	5-4
Group 3 Electrical System	5-23
Group 4 Axle	5-33

SECTION 6 MAINTENANCE STANDARD

Group 1 Operational Performance Test	6-1
Group 2 Major Components	6-19

SECTION 7 DISASSEMBLY AND ASSEMBLY

Group 1 Precaution	7-1
Group 2 Tightening Torque	7-4
Group 3 Swing Device	7-7
Group 4 Travel Device	7-28
Group 5 Gear box	7-52
Group 6 Steering valve	7-87
Group 7 Axle	7-99
Group 8 RCV Lever	7-244
Group 9 Turning Joint	7-252
Group 10 Boom, Arm and Bucket Cylinder	7-257
Group 11 Work Equipment	7-276